**Tabel 1.** Tabel distribusi rumus

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
| Pr  df | 0.25  0.50 | 0.10  0.20 | 0.05  0.10 | 0.025  0.050 | 0.01  0.02 | 0.005  0.010 | 0.001  0.002 |
| 1 | 1.00000 | 3.07768 | 6.31375 | 12.70620 | 31.82052 | 63.05674 | 318.30884 |
| 2 | 0.81650 | 1.88562 | 2.91999 | 4.30265 | 6.96456 | 9.92484 | 22.32712 |
| 3 | 0.76489 | 1.63774 | 2.35336 | 3.18245 | 4.54070 | 5.84091 | 10.21453 |
| 4 | 0.74070 | 1.53321 | 2.13185 | 2.77645 | 3.74695 | 4.60409 | 7.17318 |
| 5 | 0.72669 | 1.47588 | 2.01505 | 2.57058 | 3.36493 | 4.03214 | 5.89343 |
| 6 | 0.71756 | 1.43976 | 1.94318 | 2.44691 | 3.14267 | 3.70743 | 5.20763 |
| 7 | 0.71114 | 1.41492 | 1.89458 | 2.36462 | 2.99795 | 3.49948 | 4.78529 |
| 8 | 0.70639 | 1.39682 | 1.85955 | 2.30600 | 2.89646 | 3.35539 | 4.50079 |
| 9 | 0.70272 | 1.38303 | 1.83311 | 2.26216 | 2.82144 | 3.24984 | 4.26981 |
| 10 | 0.69981 | 1.37218 | 1.81246 | 2.22814 | 2.76377 | 3.16927 | 4.14370 |
| 11 | 0.69745 | 1.36343 | 1.79588 | 2.20099 | 2.71808 | 3.10581 | 4.02470 |
| 12 | 0.69548 | 1.35622 | 1.78229 | 2.17881 | 2.68100 | 3.05454 | 3.92963 |
| 13 | 0.69383 | 1.35017 | 1.77093 | 2.16037 | 2.65031 | 3.01228 | 3.85198 |
| 14 | 0.69242 | 1.34503 | 1.76131 | 2.14479 | 2.62449 | 2.97684 | 3.78739 |
| 15 | 0.69120 | 1.34081 | 1.75305 | 2.13145 | 2.60248 | 2.94671 | 3.73283 |
| 16 | 0.69013 | 1.33676 | 1.74588 | 2.11991 | 2.58349 | 2.92078 | 3.68615 |
| 17 | 0.68920 | 1.33338 | 1.73961 | 2.10982 | 2.56693 | 2.89823 | 3.64577 |
| 18 | 0.68836 | 1.33039 | 1.73406 | 2.10092 | 2.55238 | 2.87844 | 3.61048 |
| 19 | 0.68762 | 1.32773 | 1.72913 | 2.09302 | 2.63948 | 2.86093 | 3.57940 |
| 20 | 0.68695 | 1.32534 | 1.72472 | 2.08596 | 2.52798 | 2.84534 | 3.55181 |
| 21 | 0.68635 | 1.32319 | 1.72074 | 2.07961 | 2.51765 | 2.83136 | 3.52715 |
| 22 | 0.68581 | 1.32124 | 1.71714 | 2.07387 | 2.50832 | 2.81876 | 3.50499 |
| 23 | 0.68531 | 1.31946 | 1.71387 | 2.06868 | 2.49987 | 2.80734 | 3.48496 |

**Tabel 2.** Foto hasil potong 3 material

|  |  |
| --- | --- |
| Material kayu | Foto hasil potong |
| Sengon |  |
| Jati |  |
| Meranti |  |

**Tabel 3.** hasil pengujian kehalusan permukaan

|  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| Pengujian | uji material | | | | | | | | |
| Sengon | | | Jati | | | Meranti | | |
| 45° | 65° | 90° | 45° | 65° | 90° | 45° | 65° | 90° |
| 1 | 4.894 | 3.492 | 8.941 | 4.010 | 2.881 | 2.423 | 2.966 | 2.630 | 8.211 |
| 2 | 4.998 | 3.485 | 8.891 | 4.101 | 2.901 | 2.413 | 2.950 | 2.650 | 8.225 |
| 3 | 4.575 | 3.498 | 8.930 | 4.020 | 2.890 | 2.450 | 2.899 | 2.652 | 8.216 |
| μm | 4.82 | 3.49 | 8.92 | 4.04 | 2.89 | 2.43 | 2.94 | 2.64 | 8.22 |

**Tabel 4**. Foto hasil potong 3 material

|  |  |
| --- | --- |
| Material Kayu | Foto Hasil Potong |
| Sengon |  |
| Jati |  |
| Meranti |  |

**Tabel 5.** pengukuran keakuratan sudut

|  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| Pengujian | uji material | | | | | | | | |
| Sengon | | | Jati | | | Meranti | | |
| 45° | 65° | 90° | 45° | 65° | 90° | 45° | 65° | 90° |
| 1 | 45.1 | 65 | 90 | 45.4 | 65 | 90 | 45.3 | 65 | 90 |
| 2 | 45.2 | 65 | 90.2 | 45.2 | 65.1 | 90 | 45.3 | 65.1 | 90 |
| 3 | 45.1 | 65.3 | 90.1 | 45 | 65 | 90.1 | 45.7 | 65.3 | 90.1 |
| rata-rata | 45.1 | 65.1 | 90.1 | 45.2 | 65 | 90 | 45.4 | 65 | 90 |